

5 **REMARKS**

The claims have been amended to eliminate character references and eliminate multiple dependent claims. No new matter has been added to the application as a result of this amendment.

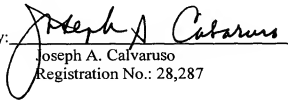
The Commissioner is hereby authorized to charge any additional fees which may
10 be required for this amendment, or credit any overpayment to Deposit Account No. 13-4500, Order No. 1948-4811.

Respectfully submitted,

MORGAN & FINNEGAN, L.L.P.

15 Dated: August 5, 2003

By:


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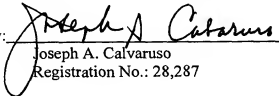
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5 **REPLACEMENT ABSTRACT**

Title: ~~METHOD OF PRODUCING A LIGHTING OR SIGNALLING~~
~~DEVICE, AND LIGHTING OR SIGNALLING DEVICE~~
~~OBTAINED BY THIS METHOD~~

Applicant: ~~VALEO VISION~~

10 Inventors: ~~Ghislain LEFVRE, Benoit LERY, Frederic MORET~~

The present invention concerns a method of producing a lighting or signalling device comprising a lighting or signalling device comprising a light source ~~(16)~~, a reflector ~~(14)~~ reflecting the light rays emitted by the light source ~~(16)~~ towards a lens ~~(18)~~ so as to form
 15 along an optical axis ~~(A-A)~~ a lighting or signalling beam, the lens support ~~(18)~~, a peripheral flange ~~(24)~~ and being held by a support ~~(20)~~, the support ~~(20)~~ comprising an annular surface ~~(26, 26')~~ limited at its external periphery by a cylindrical rim ~~(28, 34)~~.

According to the present invention, the method comprises the step consisting of deforming the cylindrical rim ~~(28, 34)~~ in the direction of the annular surface ~~(26, 26')~~ in
 20 order to envelop the peripheral flange ~~(24)~~ of the lens ~~(18)~~ and hold it in place without play and without requiring an additional component, this deformation of the cylindrical rim ~~(28, 34)~~ being performed by applying on this rim a force parallel to the optical axis ~~(A-A)~~ of the lighting or signalling device.

25 ~~Figure to be published with the Abstract: Figure 1~~